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max. Bolster  
area 480 x 450  
mm Upper ram  
plate Dia. 250  
mm Fitted with a  
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120 mm. Feed  
pitch 0-60 mm  
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reputation our  
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Stroke power 300  
kN (30 ton)

Punching speed:  
100 - 600 SPM

Bruderer feeder

BBV 202/120

Feeding from  
left to right

Touch screen and

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PLC Drive power  
from 1.5 to 5.5  
KW Compressed  
air 6-10 bar  
Tool adjustable  
250 mm / -20mm  
opening Stroke  
adjustable: 8-40  
mm Number of  
strokes: Max.  
600 spm,  
variable from  
100-600 spm

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Press Model BSTA  
30, S# 9080,  
Date Mfg. 1989,  
Max pressure 30  
tons, 100 to 600  
SPM, Drive  
performance 0.96  
to 5.75hp, 220v  
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loading area L-R  
mm 950 1100 1250

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1500 Speed Min.

Max. spm spm 100

1120 100 1120

100 1050 100

1050 Mains

voltage (EN

60204)A) V 400

400 400 400

Mains frequency

(EN 60204)A) Hz

50 /60 50 /60 50

/60 50 /60

*Technical data*

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*BRUDERER AG*  
bruderer bsta  
30.

manufacturer:  
bruderer model:  
bsta 30 tonnage  
rating 30 ton  
type of  
clutch/brake air  
stroke .375" to  
1.57" slide adj.  
1.57" shutheight  
on bolster

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(sdau) 8"  
bolster  
Manual  
dimensions 21" x  
17" speed of  
press (spm) 0 to  
800 spm type of  
feed bruderer  
bbvd 120/60

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/ Machinio*

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addition, we  
have a fully-  
equipped  
secondary  
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section (both  
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manufacturer:

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bsta 30 tonnage

rating 30 ton

type of

clutch/brake air

stroke .375" to

1.57" slide adj.

1.57" shutheight

on bolster

(sdau) 8"

bolster

dimensions 21" x

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17" speed of  
press (spm) 0 to  
800 spm type of  
feed bruderer  
bbv...

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BSTA 60. BSTA 60  
- 93 Press force  
kN 600 Tool  
loading area L-R  
mm 930 Speed*

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Min. Max spm 70

700 Adjustable  
stroke

(standard) mm mm

20 /25 /31 /38

/45 51 /58 /64

/70 /76 Fixed

stroke A) Max.

mm 100 Ram

adjustment range

mm 80 Shut

heightA)

(according to

stroke) Min.

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Max. mm mm 185  
293 Bolster area  
L-R F-B mm mm

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more models of  
this Type See  
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stock thickness:

.062 max. feed

length: 6" min.

feed length:

.052 feedrate

per minute: to

3000" strokes

per minute: to

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45, Punch Press,  
Parts Lists,  
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Machine Type :  
Bruderer BSTA  
60-HL Press

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Wintriss Press  
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Control to allow  
them to  
standardize with  
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