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Heinz Tschaetsch Metal Forming Practise

Part I covers metal forming and shearing processes. It describes the main features of these processes, the tooling required and fields of application. Practical examples show how to cal-culate the forces involved in forming and the strain energy. Part II describes forming machines and shows how to calculate their parameters. This section also ...

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The advantages of metal forming processes include no wastage of the raw material, better mechanical properties of the product and faster production rate. Machining is the process of removing the material in the form of chips by means of a wedge shaped tool.

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Tschaetsch H (2005) Metal forming practise; processes, machines, tools. Springer, Berlin Google Scholar Venugopal Rao A, Ramakrishnan N, Krishna kumar R (2003) A comparative evaluation of the theoretical failure criteria for workability in cold forging.

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FIGURE 29 Schematic illustration of a stretch-forming process. Aluminum skins for aircraft can be made by this method. FIGURE 30 The metal-forming processes involved in manufacturing a two-piece aluminum beverage can. FIGURE 31 (a) Schematic illustration of the deep-drawing process on a circular sheetmetal blank.

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Threading is the process of creating a screw thread.More screw threads are produced each year than any other machine element. There are many methods of generating threads, including subtractive methods (many kinds of thread cutting and grinding, as detailed below); deformative or transformative methods (rolling and forming; molding and casting); additive methods (such as 3D printing); or ...

Threading (manufacturing) - Wikipedia

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Bulk forming processes A red-hot metal workpiece is inserted into a forging press. Plastic deformation involves using heat or pressure to make a workpiece more conductive to mechanical force. Historically, this and casting were done by blacksmiths, though today the process has been industrialized.

Metalworking - Wikipedia

Economical and flexible, advanced metal-forming processes form the core of modern industrial production. This professional sourcebook presents the most important metal-working and shearing processes and the related machines and tooling - in a concise form that is supplemented by ample illustrations, tables and flow charts.

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