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**PE 380 Petroleum Refining Engineering**  
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The incoming crude oil is preheated by exchanging heat with some of the hot, distilled fractions and other streams. It is then desalted to remove inorganic salts (primarily sodium chloride). Following the desalter, the crude oil is further heated by exchanging heat with some of the hot, distilled fractions and other streams.

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9788120417151 - Modern Petroleum Refining Processes (5/e) by Bhaskara Rao A value-added text, Modern Petroleum Refining Processes analyses these very contemporary processes in the petroleum and natural gas industry.

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The first phase in petroleum refining operations is the separation of crude oil into its major constituents using 3 petroleum separation processes: atmospheric distillation, vacuum distillation, and light ends recovery (gas processing).

**5.1 Petroleum Refining**  
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